



"Your Source for Quality CNC Machined Parts"

AS9100 D & ISO9001:2015 Certified Company

Soleir Certification # AQ18402021.1

ITAR, NIST and JCP Certified - Multiple MDB/DPD Approvals CAGE Code 8CWY6

ERP and MRP driven by Epicor

CNC Milling (3, 4 & 5 Axis with Full Contouring)

Qty (4) Horizontal Machining up to 1050mm
Qty (7) 5-Axis Full Contour Machining (30" Cube)
Qty (10) Vertical Machining with a 40" x 64" envelope
AutomationMultiple machines with UR and Fanuc Robots

CNC Turning

Qty (3) Live Tooling, Bar Feed and Fanuc Robots
Capacity to 22" Dia.

Water Jet

Qty (2) Flow Mach 100 Machines 52" x 160" Capacity

Complex Metal Forming

Bladder Press, Verson 7500 Ton, 20,000 PSI 144" Bed
Rubber Head Press, Verson 680 Ton, 15,000PSI, 52" Bed
HOT JOGGLE, 110 Ton Niagra with Hydraulic Master Tooling
OBG Punch Press, 45 Ton with Master Dies
Brakes, Shears and Simple Forming to 72" long

Assembly

Small and Mid-Sized capabilities for any assembly or sub-assembly
Rivet Squeezes, C-Frame Squeeze, Presses and all required tooling

Inspection

ZEISS Duramax CMM with Calypso Programming Software 20" Cube
Global SF 7107 Hexagon CMM with PC-DMIS CAD++ Software 28" x 40" x 27"

CAD/CAM

Esprit 20X and TNG – SolidWorks – CATIA – UNIGRAPHICS (NX) –
Inspection Expert – Transmagic Validation

Support

Saw, Material Prep, Manual Machining, Honing, and all required detail operations